

Service Reel Reference Chart - Fairway

Reelmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+™				EdgeSeries (ES) Reels+™			
					5-Blade	7-Blade	8-Blade	11-Blade	5-Blade	8-Blade	11-Blade	
3550	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	03911**			137-8402 RR			137-8406 RR		
				03480**								
				03485ES								
				03912**			137-8403 RR				137-8407 FSR	
				03481**							137-8407 FSR (137-8409 RR Service Only)	
				03486ES								
3550 - Rear Only 3555 5010-H 5410 Low-drag DPA Units (Aluminum Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03913**			137-8412 RR			137-8426 RR		
				03482**								
				03634								
				03487ES								
				03621ES								
				03483**			131-3204* RR				137-8413 RR	
				03635							137-8447 FSR	
03488ES												
				03623ES								
				03489 ES						137-8429 RR		
				03624 ES								
3575 5010-H 5510 / 5610 Low-drag DPA Units (Aluminum Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (165 mm)	03638 ES					133-8205* RR Service Only	137-8445 RR		
				03639 ES						137-8446 FSR		
				03641 ES							137-8447 FSR	
				03643 ES							137-8455 RR	
5210 5410 DPA Units (Red Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03661			137-8416 RR			137-8422 RR		
				03694								
				03695				137-8417 RR			137-8423 FSR	
5510 5610 6500 6700 DPA Units (Red Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03681			137-8432 RR		137-8437 RR Service Only	137-8438 RR		
				03863								
				03696								
				03698								
				03864					137-8433 RR			137-8439 FSR
				03682								
				03697								
03699												
				03693 ES								
3100 7000 Low-drag DPA Units (Aluminum Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03188 ES					137-8469 RR			
				03189 ES							137-8470 RR	
				03192 ES								
				03721 ES								
	03190 ES									133-8278* RR		
03722 ES												
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03191 ES					137-8482 RR Service Only	137-8483 RR		
				03727 ES								
3100 7000 DPA Units (Red Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03180	137-8459 RR							
				03710			137-8460 RR			137-8464 RR		
				03181								
	03183						137-8461 RR			133-8271* RR		
03711												
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03182	137-8476 Service Only		137-8477 RR			133-8273* RR		
				03712								
5 7 11 TDM (Turf Driven Mower) SPA Units	30" (762 mm)	8" (203 mm)	7.6" (193 mm)	01005	130-0075* RR							
				01007			130-0071* RR					
				01011					130-0081* RR			
5200 5300 5400 4 Bolt Units	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	03527	130-0088* RR							
				03506								
				03509			130-0093* RR					
				03528								
6500 6700 SPA Units	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03860	137-8451 RR							
				03861			137-8452 RR					
				03862					137-8453 RR			

1.) Reel blade relief grind angle for all reels: 30° +/- 5° *Reels+ / EdgeSeries Reels+ not available **Thinner Greens blade RR: Radial Reel FSR: Forward Swept Reel 08/03/2021
 2.) Fairway relief grinding required when land width is greater than 0.125" (3.2 mm).
 3.) Maximum allowed taper on all reels is 0.010" (0.2 mm).
 For more information, contact your local Toro distributor at 800-803-8676

Service Reel Reference Chart - Greens

Greensmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+				EdgeSeries (ES) Reels+™			
					5-Blade HD	8-Blade	11-Blade	14-Blade	8-Blade	11-Blade	14-Blade	
Flex & eFlex 1800 / 1820 (2012 & newer) GR 1018 	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04253			127-2164*			137-8522		
				04254				127-2165*			137-8523	
				04289 ES							137-8522	
				04823 ES								
				04291 ES								
				04824 ES							137-8523	
Flex 18 (2011 & older)	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04206			127-2156*					
				04207								137-8566*
800 Integral Cutting Unit	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04054 ES			127-2160* Service Only			132-7353* Service Only	132-7354*	
Flex & eFlex 2100 / 2120 (2012 & newer) GR 1021	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04832 ES					137-8511			
				04251								
				04833 ES							137-8512	
				04290 ES								
				04252								
				04834 ES							137-8513	
				04292 ES								
Flex 21 (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04200						137-8570*		
				04202			127-2174* Service Only					
				04208								137-8574*
1000 / 1010 / 2000 Integral Cutting Unit	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04055 ES					132-7312*			
				04034								
				04036								
				04052							132-7313*	
				04038 ES								132-7314* Service Only
GR 1026	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04842 ES					138-5753			
				04843 ES							138-5755	
1600 / 1610 / 2600 Integral Cutting Unit	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04035					132-7361*			
				04060								
				04056 ES								
				04037							132-7362*	
				04039 ES								
3000 / 3100 / 3200 / 3300 / 3400 Low Drag DPA Seal Cutting Unit (2012 & newer) 	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04613					137-8511			
				04618			HD: 137-8517 Service Only					
				04651 ES								
				04652 ES								
				04614								
				04619							137-8512	
				04653 ES								
				04654 ES								
				04615								
04624												
04655 ES												
04656 ES									137-8513			
3000 / 3100 / 3200 DPA Cutting Units (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04610					137-8495*			
				04611	131-2013* Service Only						137-8496*	
				04616								137-8497*

*Reels+ / EdgeSeries Reels+ not available

HD: Heavy Duty ES: EdgeSeries Cutting Unit

08/03/2021

- 1.) Reel blade relief grind angle for all reels: 30° +/- 5°
- 2.) Relief grinding required when land width is greater than 0.100" (2.5 mm).
- 3.) Maximum allowed taper on all reels is 0.010" (0.2 mm).
- 4.) EdgeSeries Reels standard on 2016 models and newer.

For more information, contact your local Toro distributor at 800-803-8676