

Service Reel Reference Chart - Fairway

Reelmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+™				EdgeSeries (ES) Reels+™			
					5-Blade	7-Blade	8-Blade	11-Blade	5-Blade	8-Blade	11-Blade	
3550	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	03911**			131-3201*			137-8406		
				03480**					RR			
				03485ES							137-8406	
				03912**					131-3202*			137-8407
				03481**					RR			FSR
				03486ES						137-8407 FSR (137-8409 RR Service Only)		
3550 - Rear Only 3555 5010-H 5410 Low-drag DPA Units (Aluminum Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03913**			131-3203*			137-8426		
				03482**					RR			
				03634							137-8426	
		22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03487ES							
	03621ES											
		22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03483**			131-3204*			137-8413	
	03635								RR			RR
03488ES											137-8447 FSR (137-8429 RR Service Only)	
				03623ES								
3575 5010-H 5510 / 5610 Low-drag DPA Units (Aluminum Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (165 mm)	03638 ES						131-6805*		
				03639 ES					133-8205*	137-8446		
								RR Service Only	FSR			
				03641 ES						137-8447 FSR (137-8455 RR Service Only)		
5210 5410 DPA Units (Red Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03661			137-8416			137-8422		
				03694	127-2070*					RR		
				03695				137-8417			137-8423	
										FSR		
5510 5610 6500 6700 DPA Units (Red Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03681			137-8432			137-8438		
				03863								
				03696								
				03698								
				03864						137-8437		
				03682					137-8433	RR Service Only		
				03697								137-8439
				03699								FSR
				03693 ES								
3100 7000 Low-drag DPA Units (Aluminum Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03188 ES					133-0182*			
				03189 ES							137-8470	
				03721 ES						RR		
		32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03190 ES						133-8278*	
	03722 ES										RR	
				03191 ES				137-8482	133-0195*			
				03727 ES				RR Service Only	RR			
3100 7000 DPA Units (Red Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03180	127-2093*							
					RR							
				03710			127-2094*				133-8269*	
	03181			RR				RR				
	03183						127-2095*			133-8271*		
				03711					RR			
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03182	127-2104*		137-8477			133-8273*		
03712				Service Only		RR		RR				
5 7 11 TDM (Turf Driven Mower) SPA Units	30" (762 mm)	8" (203 mm)	7.6" (193 mm)	01005	130-0075*							
					RR							
				01007			130-0071*					
				01011				130-0081*				
								RR				
5200 5300 5400 4 Bolt Units	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	03527	130-0088*							
					RR							
				03506			130-0093*					
				03509			RR					
				03528								
6500 6700 SPA Units	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03860	137-8451							
					RR							
				03861			137-8452					
				03862					137-8453			
									RR			

1.) Reel blade relief grind angle for all reels: 30° +/- 5° *Reels+ / EdgeSeries Reels+ not available **Thinner Greens blade RR: Radial Reel FSR: Forward Swept Reel 9/1/2019
 2.) Fairway relief grinding required when land width is greater than 0.125" (3.2 mm). For more information, contact your local Toro distributor at 800-803-8676
 3.) Maximum allowed taper on all reels is 0.010" (.2 mm).

Service Reel Reference Chart - Greens

Greensmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+				EdgeSeries (ES) Reels+™				
					5-Blade HD	8-Blade	11-Blade	14-Blade	8-Blade	11-Blade	14-Blade		
Flex & eFlex 1800 / 1820 (2012 & newer) GR 1018 	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04253			127-2164*			132-7357*			
				04254				127-2165*			137-8523*		
				04289 ES							132-7357*		
				04823 ES									
				04291 ES 04824 ES									137-8523
Flex 18 (2011 & older)	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04206 04207			127-2156*	127-2157*					
800 Integral Cutting Unit	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04054 ES			127-2160*	127-2161*		132-7353*	132-7354*		
Flex & eFlex 2100 / 2120 (2012 & newer) GR 1021	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04832 ES						137-8511			
				04251									
				04833 ES								137-8512	
				04290 ES									
				04252 04834 ES 04292 ES									
Flex 21 (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04200 04202 04208		127-2174*	127-2176*	127-2177*					
1000 / 1010 / 2000 Integral Cutting Unit	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04036									
				04052									
				04034									
				04038 ES									
				04055 ES									
GR 1026	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04842 ES 04843 ES						138-5753	138-5755		
1600 / 1610 / 2600 Integral Cutting Unit	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04037									
				04060		127-2206*	127-2207*						
				04035									
				04039 ES									
				04056 ES									
3000 / 3100 / 3200 / 3300 / 3400 Low Drag DPA Seal Cutting Unit (2012 & newer) 	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04613									
				04614									
				04615									
				04618									
				04619									
				04624									
				04651 ES									
				04652 ES									
				04653 ES									
				04654 ES 04655 ES 04656 ES									
3000 / 3100 / 3200 DPA Cutting Units (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04610 04611 04616	131-2013*	127-2193* 8-Blade HD: 131-2014*	127-2194*	127-2195*					

*Reels+ / EdgeSeries Reels+ not available

HD: Heavy Duty

ES: EdgeSeries Cutting Unit

9/1/2019

- 1.) Reel blade relief grind angle for all reels: 30° +/- 5°
- 2.) Relief grinding required when land width is greater than 0.100" (2.5 mm).
- 3.) Maximum allowed taper on all reels is 0.010" (.2 mm).
- 4.) EdgeSeries Reels standard on 2016 models and newer.

For more information, contact your local Toro distributor at 800-803-8676