

Service Reel Reference Chart - Fairway

Reelmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+™				EdgeSeries (ES) Reels+™			
					5-Blade	7-Blade	8-Blade	11-Blade	5-Blade	8-Blade	11-Blade	
3550	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	03911**			131-3201*			133-0109*		
				03480**						RR		
				03485ES							137-8406	
				03912**					131-3202*			137-8407
				03481**					RR			FSR
				03486ES						137-8407		
				FSR								
3550 - Rear Only 3555 5010-H 5410 Low-drag DPA Cutting Units (Aluminum Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03913**			131-3203*			137-8426		
				03482**						RR		
				03634							137-8426	
				03487ES							RR	
				03621ES								
				03483**				131-3204*		137-8413		
								RR				
				03635						137-8427		
				03488ES						FSR		
				03623ES								
3575 5010-H 5510 / 5610 Low-drag DPA Cutting Units (Aluminum Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (165 mm)	03638 ES					133-8205*	131-6805*		
									RR			
				03639 ES						RR Service Only	137-8446	
										137-8447		
				03641 ES						FSR		
5210 5410 DPA Cutting Units (Painted Red Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03661			137-8416			137-8421	137-8422	
				03694	127-2070*				Service Only	RR		
				03695				137-8417			137-8423	
							RR			FSR		
5510 5610 6500 6700 DPA Cutting Units (Painted Red Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03681			137-8432		133-8209*	137-8438		
				03863						RR		
				03696								
				03698								
				03864						137-8433		
				03682						RR		
				03697								137-8439
				03699				FSR				
				03693 ES								
3100 7000 Low-drag DPA Cutting Units (Aluminum Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03188 ES					133-0182*			
										RR		
				03189 ES							137-8470	
				03721 ES							RR	
					03190 ES						133-8278*	
				03722 ES						RR		
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03191 ES					137-8482	133-0195*		
				03727 ES					RR Service Only	RR		
3100 7000 DPA Cutting Units (Painted Red Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03180	127-2093*							
					RR							
				03710				127-2094*			133-8269*	
				03181				RR			RR	
					03183						133-8271*	
				03711				127-2095*		RR		
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03182	127-2104*		137-8477			133-8273*		
				03712	Service Only		RR			RR		
5 7 11 TDM (Turf Driven Mower) SPA Cutting Units	30" (762 mm)	8" (203 mm)	7.6" (193 mm)	01005	130-0075*							
					RR							
				01007			130-0071*					
				01011				130-0081*				
								RR				
5200 5300 5400 4 Bolt Cutting Units	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	03527	130-0088*							
					RR							
				03506				130-0093*				
				03509				RR				
				03528								
6500 6700 SPA Cutting Units	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03860	137-8451							
					RR							
				03861			137-8452					
				03862				137-8453				
								RR				

1.) Reel blade relief grind angle for all reels: 30° +/- 5° *Reels+ / EdgeSeries Reels+ not available **Thinner Greens blade RR: Radial Reel FSR: Forward Swept Reel 8/1/2018

2.) Fairway relief grinding required when land width is greater than 0.125" (3.2 mm)

3.) Maximum allowed taper on all reels is 0.010" (.2 mm)

Greensmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+				EdgeSeries (ES) Reels+™			
					5-Blade HD	8-Blade	11-Blade	14-Blade	8-Blade	11-Blade	14-Blade	
Flex & eFlex 1800 / 1820 (2012 & newer) 	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04253			127-2164*	127-2165*				
				04254								
				04289 ES							132-7357*	137-8523
				04291 ES								
Flex 18 (2011 & older)	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04206			127-2156*	127-2157*				
				04207								
800 Integral Cutting Unit	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04054 ES			127-2160*	127-2161*		132-7353*	132-7354*	
Flex & eFlex 2100 / 2120 (2012 & newer)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04251								
				04252								
				04290 ES						137-8511	137-8512	137-8513
				04292 ES								
Flex 21 (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04200								
				04202		127-2174*	127-2176*	127-2177*				
				04208								
1000 / 1010 / 2000 Integral Cutting Unit	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04036								
				04052								
				04034								
				04038 ES						132-7312*	132-7313*	132-7314*
				04055 ES								
1600 / 1610 / 2600 Integral Cutting Unit	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04037								
				04060		127-2206*	127-2207*					
				04035								
				04039 ES						132-7361*	132-7362*	
				04056 ES								
3000 / 3100 / 3200 / 3300 / 3400 Low Drag DPA Seal Cutting Unit (2012 & newer) 	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04613								
				04614								
				04615		HD: 130-0120*						
				04618								
				04619								
				04624								
				04651 ES						137-8511	137-8512	137-8513
				04652 ES								
				04653 ES								
				04654 ES								
04655 ES												
04656 ES												
3000 / 3100 / 3200 DPA Cutting Units (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04610								
				04611	131-2013*	127-2193*						
				04616		8-Blade HD: 131-2014*	127-2194*	127-2195*				

*Reels + / EdgeSeries Reels+ not available

HD: Heavy Duty ES: EdgeSeries Cutting Unit

8/1/2018

- 1.) Reel relief grind angle for all reels: 30° +/- 5°
- 2.) Relief grinding required when land width is greater than 0.100" (2.5 mm)
- 3.) Maximum allowed taper on all reels is 0.010" (.2 mm)
- 4.) EdgeSeries Reels standard on 2016 models and newer