

QUICK REFERENCE GUIDE

SERVICE REELS*

Service Reel Reference Chart - Fairway

Reelmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+™				EdgeSeries (ES) Reels+™			
					5-Blade	7-Blade	8-Blade	11-Blade	5-Blade	8-Blade	11-Blade	
3550	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	03911**			137-8402 RR					
				03480**					137-8406 RR			
				03485ES								
				03912**			137-8403 RR					
				03481**						137-8407 FSR (137-8409 RR Service Only)		
3550 - Rear Only 3555 5010-H 5410 Low-drag DPA Units (Aluminum Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03913**						137-8412 RR		
				03482**						137-8426 RR		
				03634								
				03487ES								
				03621ES								
				03483**						137-8413 RR		
				03635								
03488ES						137-8427 FSR						
03623ES												
03489 ES							137-8429 RR					
03624 ES												
3575 5010-H 5510 / 5610 Low-drag DPA Units (Aluminum Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (165 mm)	03638 ES						137-8445 RR		
				03639 ES						137-8446 FSR		
				03641 ES						137-8447 FSR		
				03643 ES						137-8455 RR		
5210/5410 DPA Units (Red Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03661			137-8416 RR			137-8422 RR		
				03694					137-8417 RR		137-8423 FSR	
				03695								
5510 5610 6500 6700 DPA Units (Red Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03681			137-8432 RR			137-8438 RR		
				03863								
				03696								
				03698								
				03864					137-8433 RR			
				03682							137-8439 FSR	
03697												
03699												
03693 ES												
3100 7000 Low-drag DPA Units (Aluminum Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03188 ES					137-8469 RR			
				03189 ES							137-8470 RR	
				03192 ES								
	03721 ES											
	03190 ES								137-8471 RR			
	03722 ES											
32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03191 ES					137-8482 RR Service Only	137-8483 RR			
			03727 ES									
3100 7000 DPA Units (Red Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03180			137-8460 RR			137-8464 RR		
				03710								
				03181								
	03183					137-8461 RR			133-8271* RR			
	03711											
32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03182	137-8476 Service Only		137-8477 RR						
5/7/11 TDM (Turf Driven Mower) SPA Units	30" (762 mm)	8" (203 mm)	7.6" (193 mm)	01005	130-0075* RR							
				01007		130-0071* RR						
				01011				130-0081* RR				
5200 5300 5400 4 Bolt Units	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	03527								
				03506								
				03509			130-0093* RR					
				03528								
6500 6700 SPA Units	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03860		137-8452 RR						
				03861								
				03862				137-8453 RR				

*Reels+ / EdgeSeries Reels+ not available
**Thinner Greens blade

RR: Radial Reel
FSR: Forward Swept Reel

1.) Reel blade relief grind angle for all reels: 30° +/- 5°
2.) Fairway relief grinding required when land width is greater than 0.125" (3.2 mm).
3.) Maximum allowed taper on all reels is 0.010" (0.2 mm).

Service Reel Reference Chart - Greens

Greensmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Reels+				EdgeSeries (ES) Reels+™		
					5-Blade HD	8-Blade	11-Blade	14-Blade	8-Blade	11-Blade	14-Blade
Flex & eFlex 1800 / 1820 (2012 & newer) Greensmaster 1018	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04253						137-8522	
				04254							137-8523
				04289 ES 04823 ES						137-8522	
				04291 ES 04824 ES							137-8523
Flex 18 (2011 & older)	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04206							
				04207							137-8566*
800 Integral Cutting Unit	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04054 ES			127-2160* Service Only			132-7353* Service Only	132-7354*
Flex & eFlex 2100 / 2120 (2012 & newer) Greensmaster 1021	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04832 ES					137-8511		
				04251							137-8512
				04833 ES 04290 ES							
				04252							
				04834 ES 04292 ES							
Flex 21 (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04200						137-8570*	
				04202							
				04208							137-8574*
1000 / 1010 / 2000 Integral Cutting Unit	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04055 ES					132-7312*		
				04034							
				04036							132-7313*
				04052							
				04038 ES							
Greensmaster 1026	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04842 ES					138-5753		
				04843 ES							138-5755
1600 / 1610 / 2600 Integral Cutting Unit	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04035					132-7361*		
				04060							
				04056 ES							
				04037							132-7362*
				04039 ES							
3000 / 3100 / 3200 / 3300 / 3400 Low Drag DPA Seal Cutting Unit (2012 & newer)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04613		HD: 137-8517 Service Only			137-8511		
				04618							
				04651 ES							
				04652 ES							
				04614						137-8512	
				04619							
				04653 ES							
				04654 ES							
				04615							
04624							137-8513				
3000 / 3100 / 3200 DPA Cutting Units (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04610		HD: 137-8505* Service Only			137-8495*		
				04611	131-2013* Service Only					137-8496*	
				04616							137-8497*

*Reels+ / EdgeSeries Reels+ not available

- 1.) Reel blade relief grind angle for all reels: 30° +/- 5°
- 2.) Relief grinding required when land width is greater than 0.100" (2.5 mm).
- 3.) Maximum allowed taper on all reels is 0.010" (0.2 mm).
- 4.) EdgeSeries Reels standard on 2016 models and newer.

HD: Heavy Duty
ES: EdgeSeries Cutting Unit

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