



Bedknife Reference Chart



Greensmasters	Bedknife Description	HOC Range	Hole #	Lip Height	Standard P/N	EdgeMax P/N	EdgeMax	Top Angle	Front Angle
Greensmaster Flex 18/1800/1820, eFlex 18/1800/1820 and Greensmaster 800	18" Micro Cut	1/16-3/16" (1.6-4.8 mm)	11		98-7261	117-1530	Solid	3°	13° + 4° - 0°
	18" Micro Cut Extended*	1/16-3/16" (1.6-4.8 mm)	11		110-2300			7°	13° + 4° - 0°
	18" Tournament Cut	1/8-1/2" (3.2-12.7 mm)	11		98-7260	117-1532	Solid	3°	13° + 4° - 0°
	18" Low Cut	3/16-1" (4.8-25.4 mm)	11		110-2301			3°	13° + 4° - 0°
Greensmaster 500	21" Micro Cut	1/16-3/16" (1.6-4.8 mm)	6		95-3147			0°	30° ± 4°
	21" Low Tournament Cut	3/16-1" (4.8-25.4 mm)	6		88-9000			0°	30° ± 4°
	21" High Tournament Cut	3/16-1" (4.8-25.4 mm)	6		88-8990			0°	30° ± 4°
Greensmaster 300 Series 4-bolt Cutting Units	21" Tournament Cut	1/8-1/2" (3.2-12.7 mm)	7		94-6394			3°	13° + 4° - 0°
	21" Low Cut	3/16-1" (4.8-25.4 mm)	7		94-6395			3°	13° + 4° - 0°
	21" High Cut	5/16-1" (7.9-25.4 mm)	7		94-6396			3°	13° + 4° - 0°
	21" Fairway Cut	3/8-1" (9.5-25.4 mm)	7	.270" (insert)	63-8610	112-7475	Insert	3°	13° + 4° - 0°
Greensmaster 3000 / 3100 / 3200 / 3300 Series SPA, 4-Bolt, and DPA Cutting Units; Greensmaster Flex 21/2100/2120, eFlex 21/2100/2120 and Greensmaster 1000 / 1010 / 2000	21" Micro Cut	1/16-3/16" (1.6-4.8 mm)	13		93-4262	115-1880	Solid	3°	13° + 4° - 0°
	21" Micro Extended*	1/16-3/16" (1.6-4.8 mm)	13		108-4303			7°	13° + 4° - 0°
	21" Tournament Cut	1/8-1/2" (3.2-12.7 mm)	13		93-4263	115-1881	Solid	3°	13° + 4° - 0°
	21" Tournament Cut Extended*	1/8-1/2" (3.2-12.7 mm)	13		108-4302			7°	13° + 4° - 0°
	21" Low Cut	3/16-1" (4.8-25.4 mm)	13		93-4264			3°	13° + 4° - 0°
	21" High Cut	5/16-1" (7.9-25.4 mm)	13		94-6392			3°	13° + 4° - 0°
	21" Fairway Cut	3/8-1" (9.5-25.4 mm)	13	.270" (insert)	63-8600	112-7475	Insert (7 hole)	3°	13° + 4° - 0°
Greensmaster 1600 / 1610 / 2600	26" Micro Cut	1/16-3/16" (1.6-4.8 mm)	16		112-9275			3°	13° + 4° - 0°
	26" Tournament Cut	1/8-1/2" (3.2-12.7 mm)	16		94-5885	117-1548	Solid	3°	13° + 4° - 0°
	26" Low Cut	3/16-1" (4.8-25.4 mm)	16		93-9015			3°	13° + 4° - 0°
	26" High Cut	5/16-1" (7.9-25.4 mm)	16		104-2646			3°	13° + 4° - 0°
	26" Fairway Cut	3/8-1" (9.5-25.4 mm)	16		107-8181			3°	13° + 4° - 0°
CT / LT Series	Bedknife Description	HOC Range	Hole #	Lip Height	Standard P/N	EdgeMax P/N	EdgeMax Type	Top Angle	Front Angle
CT2120 / 2140 / 2240, LT3240 / LT 3340, Reelmaster 3320D / 3240D / 4240D and T4240	30" Bedknife - 4 Blade Reel	1/2" (12.7 mm) and up	8		876008			3.5°	4°
	30" Bedknife - 6 Blade Reel	1/2" (12.7 mm) and up	8		876008			3.5°	4°
	30" Bedknife - 8 Blade Reel	1/2" (12.7 mm) and up	8		876008			3.5°	4°
	30" Bedknife - 10 Blade Reel	1/2" (12.7 mm) and up	8		876008			3.5°	4°

* If you experience scalping with the aggressive bedbar, use the extended bedknives



Bedknife Reference Chart

(continued)



Reelmaster	Bedknife Description	HOC Range	Hole #	Lip Height	Standard P/N	EdgeMax P/N	EdgeMax Type	Top Angle	Front Angle
Reelmaster 223D / 5100D / 5200D / 5300D / 5400D	21" Fairway Cut	3/8" (9.5 mm) and up	7	.260" & .270"	63-8610	112-7475	Insert	10°	10° & 5°
	21" High Cut - Heavy Duty	1/2" (12.7 mm) and up	7	.345"	100-3350			10°	10°
Reelmaster 3550D	18" Low Cut	1/4-1/2" (6.1-12.7 mm)	6	.220"	121-3167	130-4745	Insert	10°	5°
	18" Fairway Cut	3/8" (9.5 mm) and up	6	.270"	121-3166	121-3165	Insert	10°	5°
	22" Low Cut	1/4-1/2" (6.1-12.7 mm)	8	.220"	110-4084	127-7132	Insert	10°	5°
	22" Fairway Cut	3/8" (9.5 mm) and up	8	.270"	108-9096	108-9095	Insert	10°	5°
Reelmaster 5500D / 6500D / 6700D SPA Cutting Units	22" Fairway Cut	3/8" (9.5 mm) and up	8	.295" & .270"	93-9774	108-9095	Insert	10°	30° & 5°
	22" Fairway Cut Extended	3/8" (9.5 mm) and up	8	.295"	94-8936			10°	30°
	22" Fairway Cut - Heavy Duty	1/2" (12.7 mm) and up	8	.345"	104-1810			10°	10°
Reelmaster 5210 / 5410 / 5510 / 5610 / 5010-H and 6500D / 6700D DPA Cutting Units	22" Low Cut	1/4-1/2" (6.1-12.7 mm)	8	.220"	110-4084	127-7132	Insert	10°	5°
	22" Low Cut Extended	1/4-1/2" (6.1-12.7 mm)	8	.220"	120-1640	119-4280	Solid	10°	10°
	22" Fairway Cut	3/8" (9.5 mm) and up	8	.270"	108-9096	108-9095	Insert	10°	5°
	22" Fairway Cut - Heavy Duty	1/2" (12.7 mm) and up	8	.370"	110-4074			10°	5°
Reelmaster 216 / 216D / 2000D / 2300D / 2600D / 3100D and Grounds Pro 2000 / 2000D SPA Cutting Units	27" Fairway Cut	3/8" (9.5 mm) and up	10	.280" & .270"	105-6785	112-8910	Insert	10°	30° & 5°
	27" Fairway Cut - Heavy Duty	1/2" (12.7 mm) and up	10	.360"	104-1380			10°	10°
	32" Fairway Cut	3/8" (9.5 mm) and up	12	.280" & .270"	94-5079	112-8956	Insert	10°	30° & 5°
	32" Fairway Cut - Heavy Duty	1/2" (12.7 mm) and up	12	.360"	104-1381			10°	10°
Reelmaster 3100D and 700D DPA Cutting Units	27" Low Cut Extended	1/4-1/2" (6.1-12.7 mm)	10	.220"	120-1641			10°	10°
	27" Fairway Cut	3/8" (9.5 mm) and up	10	.270"	114-9388	112-8910	Insert	10°	5°
	27" Fairway Cut - Heavy Duty	1/2" (12.7 mm) and up	10	.370"	114-9390			10°	5°
	32" Low Cut Extended	1/4-1/2" (6.1-12.7 mm)	12	.220"	120-1642			10°	10°
	32" Fairway Cut	3/8" (9.5 mm) and up	12	.270"	114-9389	112-8956	Insert	10°	5°
	32" Fairway Cut - Heavy Duty	1/2" (12.7 mm) and up	12	.370"	114-9391			10°	5°
Reelmaster 335D / 3500D / 450D / 4000D / 4500D	30" Bedknife - 5 Blade Reel	3/8" (9.5 mm) and up	10	.470"	72-0480			10°	30°
	30" Bedknife - 7 Blade Reel	3/8" (9.5 mm) and up	10	.358"	59-5890			10°	30°
	30" Bedknife - 11 Blade Reel	3/8" (9.5 mm) and up	10	.281"	76-3620			10°	30°
TDM / Gang mowers	31" Bedknife - 5 & 7 Blade Reel	3/8" (9.5 mm) and up	11	.280"	47-6680			10°	30°
	31" Bedknife - 11 Blade Reel	3/8" (9.5 mm) and up	11	.380"	49-7660			10°	30°

** Fairway service limit (worn out condition) is bedknife lip height of 0.190".

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Reel Reference Chart



Greensmasters	Diameter	Service Limit	Blade Options	Relief Angle	Land Width
Greensmaster Flex 18/1800/1820, eFlex 18/1800/1820 and Greensmaster 800	5" (127 mm)	4.5" (114 mm)	8, 11, or 14	30° ± 10°	.040 ± .010" (1 ± .2 mm)
Greensmaster 500	3.5" (89 mm)	3.2" (81 mm)	9	30° ± 10°	.040 ± .010" (1 ± .2 mm)
Greensmaster 300 Series 4-bolt Cutting Units	5" (127 mm)	4.5" (114 mm)	8, 11, or 14	30° ± 10°	.040 ± .010" (1 ± .2 mm)
Greensmaster 3000 / 3100 / 3200 / 3300 Series SPA, 4-Bolt, and DPA Cutting Units; Greensmaster Flex 21/2100/2120, eFlex 21/2100/2120 and Greensmaster 1000 / 1010 / 2000	5" (127 mm)	4.5" (114 mm)	5, 8, 11 or 14	30° ± 10°	.040 ± .010" (1 ± .2 mm)
Greensmaster 1600 / 1610 / 2600	5" (127 mm)	4.5" (114 mm)	8 or 11	30° ± 10°	.040 ± .010" (1 ± .2 mm)
Reelmasters	Diameter	Service Limit	Blade Options	Relief Angle	Land Width **
Reelmaster 223D / 5100D / 5200D / 5300D / 5400D 4 bolt Cutting Units	5" (127 mm)	4.5" (114 mm)	5 or 8	30° ± 5°	.060" ± .010" (1.5 ± .2 mm)
Reelmaster 3550D DPA Cutting Units	5" (127 mm)	4.5" (114 mm)	8 or 11	30° ± 5°	.060" ± .010" (1.5 ± .2 mm)
Reelmaster 5500D / 6500D / 6700D SPA Cutting Units	7" (178 mm)	6.6" (168 mm)	5, 7 or 11	30° ± 5°	.060" ± .010" (1.5 ± .2 mm)
Reelmaster 5210 / 5410 / 5510 / 5610 / 5010-H and 6500D / 6700D DPA Cutting Units	5" (127 mm)	4.5" (114 mm)	8 or 11	30° ± 5°	.040 ± .010" (1 ± .2 mm)
	7" (178 mm)	6.6" (168 mm)	8 or 11	30° ± 5°	.040 ± .010" (1 ± .2 mm)
Reelmaster 216 / 216D / 2000D / 2300D / 2600D / 3100D and Grounds Pro 2000 / 2000D SPA Cutting Units	7" (178 mm)	6.6" (168 mm)	5 or 8	30° ± 5°	.060" ± .010" (1.5 ± .2 mm)
Reelmaster 3100D and 7000D DPA Cutting Units	7" (178 mm)	6.6" (168 mm)	5, 8 or 11	30° ± 5°	.060" ± .010" (1.5 ± .2 mm)
Reelmaster 335D / 3500D / 450D / 4000D / 4500D DPA Cutting units	8" (198 mm)	7.6" (193 mm)	5, 7 or 11	30° ± 5°	.060" ± .010" (1.5 ± .2 mm)
TDM / Gang mowers SPA Cutting Units	8" (198 mm)	7.6" (193 mm)	5 or 7	30° ± 5°	.060" ± .010" (1.5 ± .2 mm)
	7" (178 mm)	6.6" (168 mm)	11		
CT / LT Series	Diameter	Service Limit	Blade Options	Relief Angle	Land Width
CT2120 / 2140 / 2240, LT3240 / LT 3340, Reelmaster 3320D / 3240D / 4240D and T4240	8" (198 mm)	7" (173 mm)	4,6,8 or 10		
	10" (254 mm)*	9" (229 mm)	4,6 or 8		

* 10" (254 mm) is not available on CT2120 / 2140 / 2240 models

** Fairway relief grinding required when land width is > than 0.125" (3.2 mm)

Note: Maximum allowed (radius) taper on all reels is .010" (.2mm)